

# Product Information

## DPDM-400 High Temperature Dielectric Silicone Fluid

Dielectric Strength: 400 volts/mil Operating Temperature Range: 25°C to 300°C (closed system)



DPDM-400 High Temperature Dielectric Silicone Fluid has a service range of 25°C to 300°C.

DPDM-400 High Temperature Dielectric Silicone Fluid is a clear, colorless silicone fluid that is classified as a Dimethyl-Diphenylsiloxane (CAS # 68083-14-7) with a viscosity of 400cSt @ 25°C.

**DPDM-400 Dielectric Silicone Fluid** is characterized by its high dielectric strength, high flash point, high service temperature range, and low vapor pressure, high resistance to oxidation, and hydrophobic nature (insoluble in water). It has a high VTC (viscosity-to-temperature coefficient) so its viscosity will lower quickly when heated, allowing for the fluid to be easily pumped.

**DPDM-400 High Temperature Dielectric Silicone Fluid** has a dielectric strength of 400 volts/mil and a dielectric breakdown strength (2.5mm) ≥50kV.

**DPDM-400 High Temperature Dielectric Silicone Fluid has** a Thermal Conductivity value of 0.00032g/cal/cm/sec °C. Its specific heat value is 0.35 (cal/g °C @ 25°C.)

When compared to conventional PDMS Silicone fluids (PSF-Fluids), DPDM-400 exhibits much higher thermal stability. Although it is more expensive, it will provide a very long service life at higher temps.

<u>Applications include:</u> high temp heat transfer, high temperature dielectric coolant, high temperature bath fluid, high RI Index fluid, high temperature damping fluid.

#### Viscosity/Temp Specs.

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Viscosity/Temp Coefficient0.82
Viscosity @25°C400cSt (mm2/sec)
Viscosity @ temperature
@250°C7cSt (mm2/sec)
@ 200°C11cSt
@100°C46cSt
@50°C167cSt
@25°C400cSt
@ 0°C1,770cSt
@ -25°C24,800cSt

#### **Dielectric Properties**

Dielectric Strength	•
Dielectric breakdown strength (2.5m	nm) <u>&gt;</u> 50 kV
Dielectric Constant (100Hz)	_
	2.35 @ 150°C
Dissipation Factor (100Hz) @ 25°C	0.0005
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#### Packaging

1-gallon (3.78 liters)	
5-gallon pail (18.9 liters)	20kg
55-gallon drums (208 liters)	200kg
F.O.B. Phila, PA U.S	.A.

#### **Typical Product Data**

Specific Gravity	Refractive Index	Pour Point	Flash Point	Boiling Point	Surface Tension Dynes cm @ 25°C	Thermal Conductivity @ 25°C cal/cm/sec °C	Thermal Expansion cc/cc °C	Specific Heat @ 25°C cal/g °C
1.07	1.505	-30ºC	315ºC	>250°C	25.2	0.00032	0.00073	0.35

#### **Gel Times**

Thermal Gel Time (open system)				
@ 250°C	1,500 to 2,000 hours			
@ 260°C	>200 hours			

### For More Info, Contact: Clearco Products Co., Inc.

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